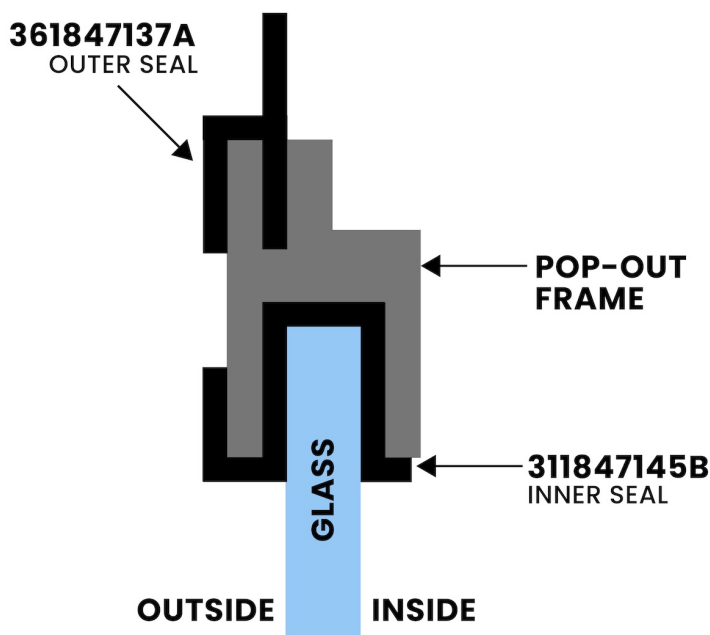


Pop-Out Window Seals – Squareback & Notchback

Part No. 311847145B Inner Seal

Part No. 361847137A Outer Seal

Squareback and Notchback pop-out windows use two seals: an inner seal that holds the glass in the frame, and an outer seal that seals the frame against the body.



Seal orientation

- Both seals have a flap that fits over the face of the frame.
- The outer seal's bulb fits into the frame channel, and its outer flap seals against the body.
- Line up the seams of both seals with the lower seam in the frame.

Why it matters

Fitted the right way around, the seals keep water out and leave the bright anodized frame showing, matching the aluminum trim on the other windows.



Installed correctly, with the bright frame band showing.

Before you start

- Remove the old outer seal completely from the frame channel. It has usually hardened and breaks off; work the pieces toward the curves to pull them out. Any debris left behind will keep the new seal from seating.
- Before taking the frame off the glass, mark the frame's lower seam on a strip of masking tape on the glass.
- Make sure the protective sleeves are on the pop-out frame hooks before installation. The sleeves keep the frame tight against the pivot points on the body. Glue them in place, or they can come off and fall into the B-pillar.

[Protective Strip 311847129B](#)

Installation

- 1 Fit the inner seal to the glass, oriented as shown in the diagram, with its seam at the mark on the masking tape (the frame's lower seam).
- 2 Fit the frame halves over the inner seal, with the seal in the frame channel. Slide the mounting tabs under the opposite half until the screw holes line up. Pulling the halves together may take some ingenuity; a ratchet strap or large clamps can help.
- 3 Install the frame screws.
- 4 Fit the outer seal into the frame, oriented as shown in the diagram, with its bulb in the frame channel. Line up its seam with the frame's lower seam and the inner seal's seam.
- 5 Reinstall the window. Make sure the new protective sleeves are glued onto the frame hooks, fit the window back into the car, and reinstall the latch screws.